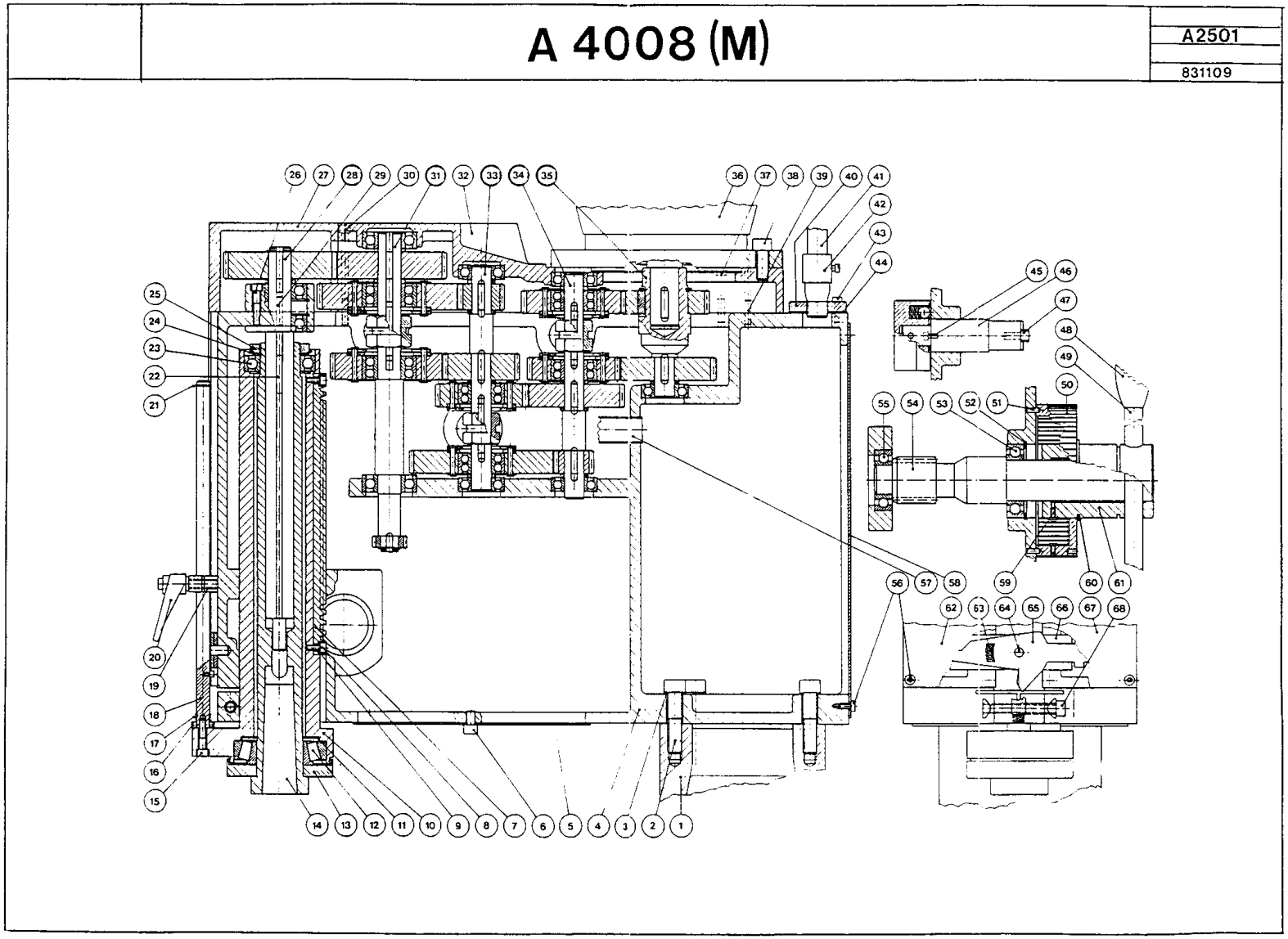
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Diagram A - Drill Head - 1

Drill Press | Original JET parts reference



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Parts List A - Drill Head - 1

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
1	2Z02550	Pillar		
2	3S14542	Screw	MC6S-12x50	
3	3B01178	Washer	BRB-13x24	
4	2V02505	Spindle housing		
5	4L02510	Covering plate Abdeckplatte		
6	3S13447	Screw	MC6S-8x12	
7	2I04353	Rack		
8	3S03327	Screw	MC6S-5x12	
9	3B05146	Washer	FBB-5,1	
10	2G02515	Spindle sleeve		
11	4B03770	Grommet		
12	3L51008	Taper roll.bearing	30208	
13	2N00535	Cap		
14	2A04354-1	Bohrspindel		
15	3S00013	Screw	Eslok	

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Parts List A - Drill Head - 1 (continued)

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
16	4T07583	Stopdog		
17	4C05893	Spring		
18	2A02518	Deep gauge rod		
19	2T02557	Stop		
20	3R00010	Lockingbar	M8x25	
21	3C01114	Circlip	SgA-12	
22	2T04355-1	Key		
23	3L06007	Ball bearing	6007	
24	3B07007	Lock washer	MB-7	
25	3M06007	Nut	KM-7	
26	3S14374	Screw	MC6S-6x30	
27	2N02507	Front cap		
28	2X02650 2A02651 3C01122 3C02140 2H02652 3K00231 2D20002 3L11004 2N02508	5th Shaft compl. Spindle shaft exten. Circlip Circlip Gear wheel Key Spacing sleeve Abstandshülse Ball bearing Bearing housing	SgA-20 SgH-47 45-2 6x22 6204	
29	3P12314	Pin	FRP-5x32	
30	3S03386	Screw	MC6s-6x80	

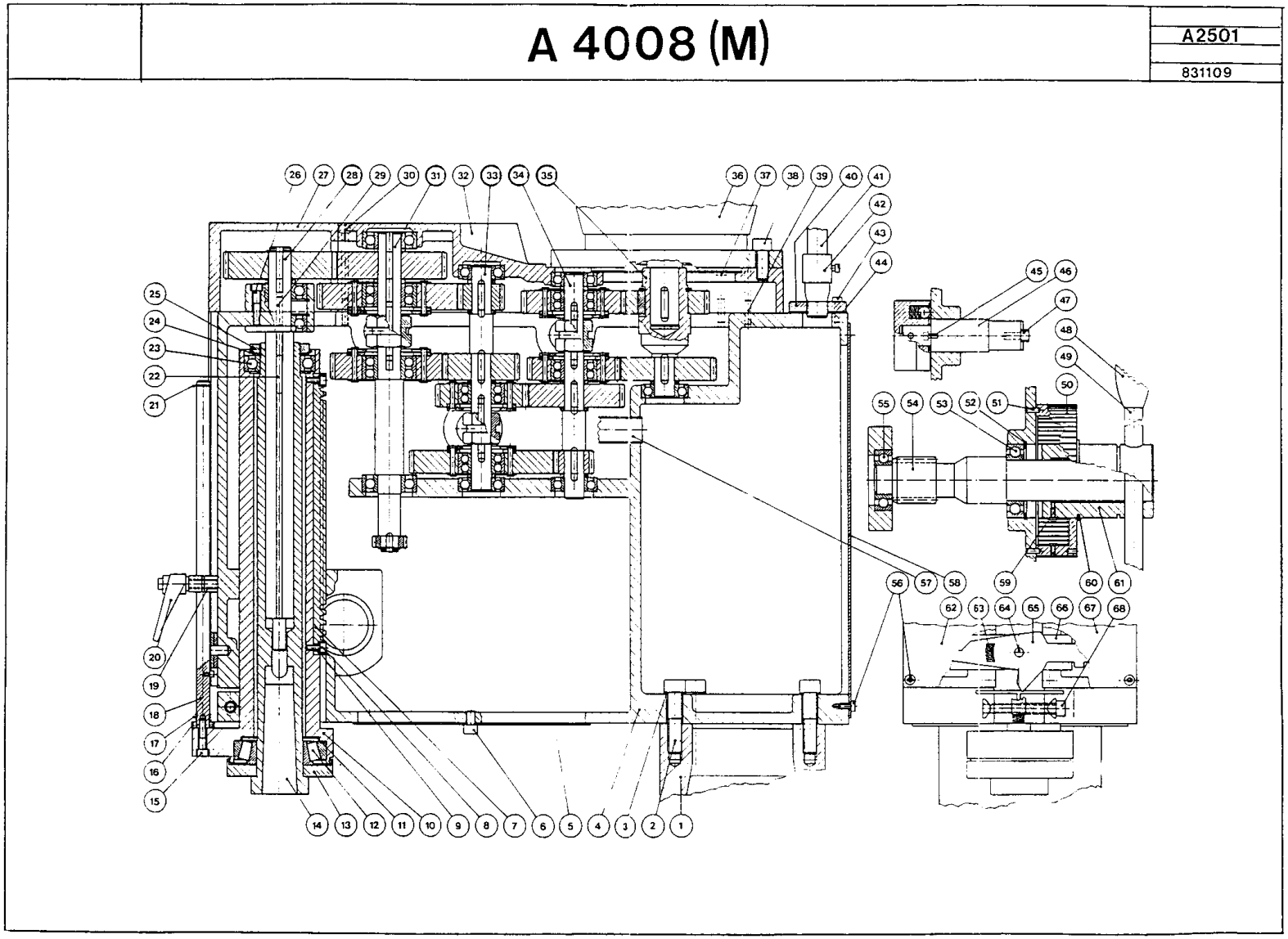
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Diagram B - Drill Head - 2

Drill Press | Original JET parts reference



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Parts List B - Drill Head - 2

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
31	2X02640 2A02641 2D20003 3L11004 2H02646 3K00231 2X02643 2T02605 2T02606 2X02645 2H02647 3K00182 3C01117	4th shaft compl. Shaft Spacing sleeve Abstandshülse Ball bearing Gear wheel Key wheel compl. Zahnrad Clutch Key wheel compl. Zahnrad, Gear wheel Key Circlip	6204 45-2 6x22 18-1,5 5x10 SgA-15	
32	2N02506	Back cap		
33	2X02730 2A02631 3L15003 2D17003 2H02632 2H02633 2T02607 2T04254 2X02625 2X02635 3K00188	3rd Shaft compl. Shaft Ball bearing Spacing sleeve Abstandshülse Gear wheel Gear wheel Key Clutch jaw Gear wheel compl. Gear wheel compl. Key	6203 18-2 31-2 34-2 61-2 5x22	
34	2X02620 2A02631 2D17003 2X02623 2X02625 2T02607 2T04254 2H02613 2H02626 3K00187 3L15003	2nd Shaft compl. Shaft Spacing sleeve Abstandshülse Gear wheel compl. Gear wheel compl. Key Clutch jaw Gear wheel Gear wheel Key Ball bearing	42-2 34-2 42-2 15-2 5x20 6203	

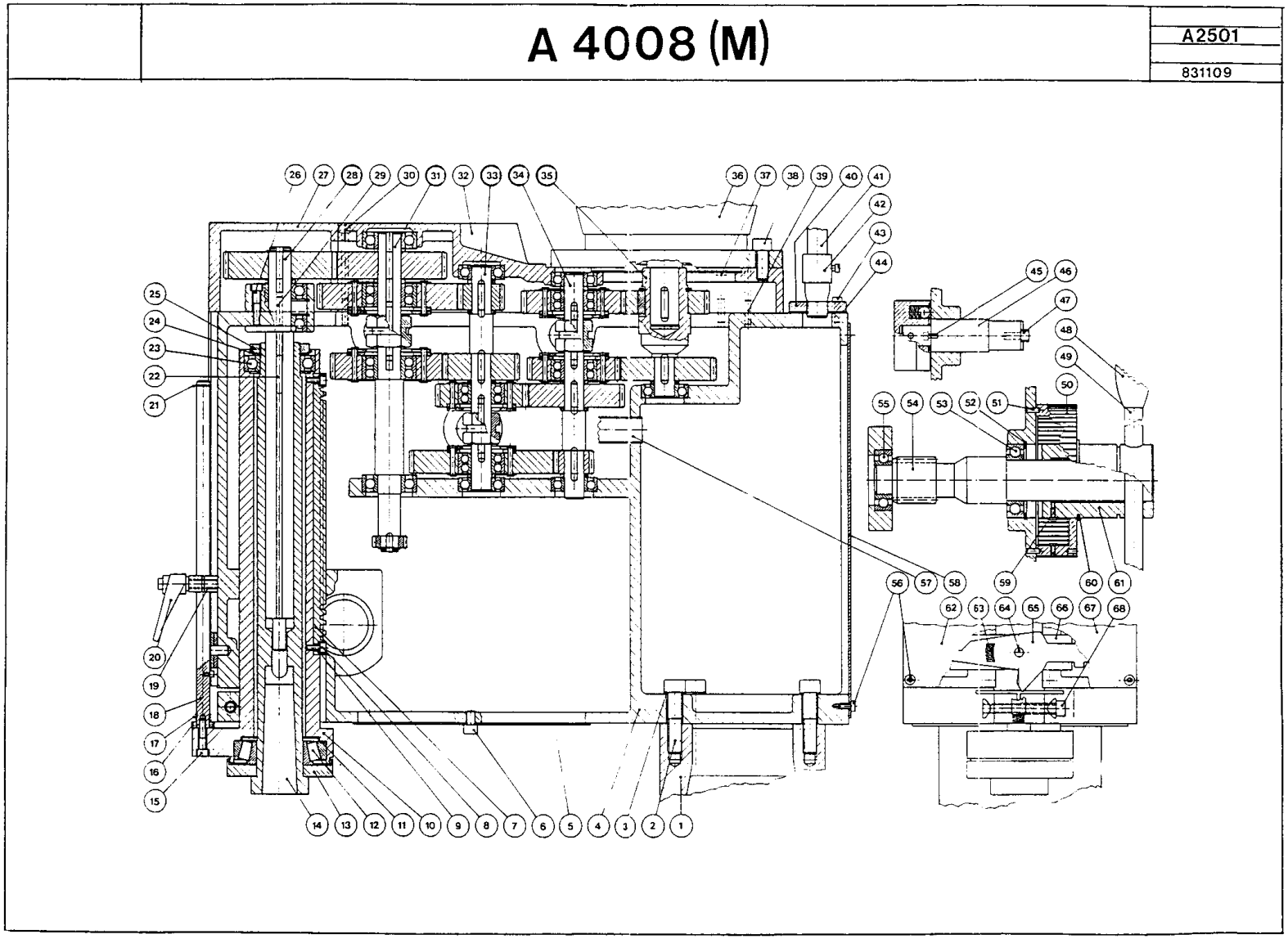
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Diagram C - Drill Head - 3

Drill Press | Original JET parts reference



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Parts List C - Drill Head - 3

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
35	2X02610 2A02611 2D17003 2H02612 2H02613 3C01137 3K00187 3K00295 3L15003	1st Shaft compl. Motor shaft extens. Spacing sleeve Abstandshülse Gear wheel Gear wheel Circlip Key Key Ball bearing	34-2 42-2E SgA-40 5x20 8x7x20 6203-2 RS	
36	3E03123	Motor		
37	3S03378	Screw	MC6S-6x40	
38	3S03491	Screw	MC6S-10x20	
39	3P12343	Pin	FRP-6x28	
40	3E16029	Flange	RF13/222	
41	3E19313	Protection tubing	PAST-17B	
42	3E19333	Fitting	AL21M20A	
43	3S13366	Screw	MCS-6x12	
44	3E16030	Packing	FLP-13	
45	3S03287	Screw	MC6S-4x8	
46	2X02665	Gear lever compl.		
47	4T04168	Shift pin		
48	3R01004	Handle	M 16	
49	2E04899	Feed lever		
50	2X02556	Spring housing compl.		
51	3P12252	Pin	FRP-4x12	
52	3C02148	Circlip	SgH-62	
53	3L06007	Ball bearing	6007	
54	2I02520	Feed shaft		
55	3L11005	Ball bearing	6205	
56	3S22325	Screw	MRX-5x10	
57	2T02514	duct Kabelrohr		
58	4L02509	Covering plate Abdeckplatte		
59	3S11287	Screw	FS-4x8	

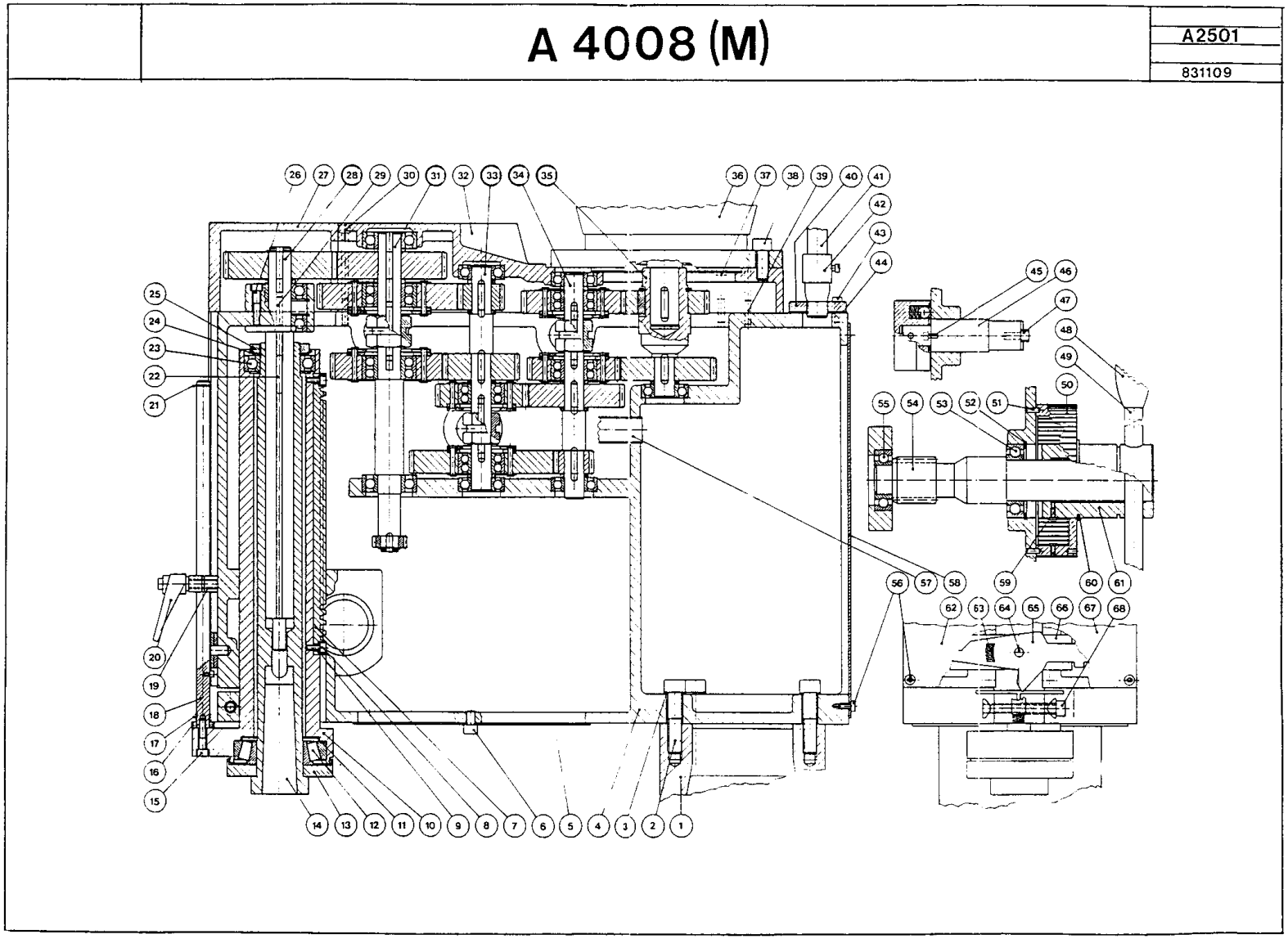
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Diagram D - Drill Head - 4

Drill Press | Original JET parts reference



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Parts List D - Drill Head - 4

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
60	3C01147	Circlip	SgA-60	
61	2T02521	Hub		
62	4L02511-5	Frontplate left		
63	4C02523	Spring		
64	3P12373	Pin	FRP-8x16	
65	4L02547	Rocker		
66	4L02548	Plate		
67	4L02512-5	Frontplate right		
68	3S03461	Screw	MC6S-8x50	

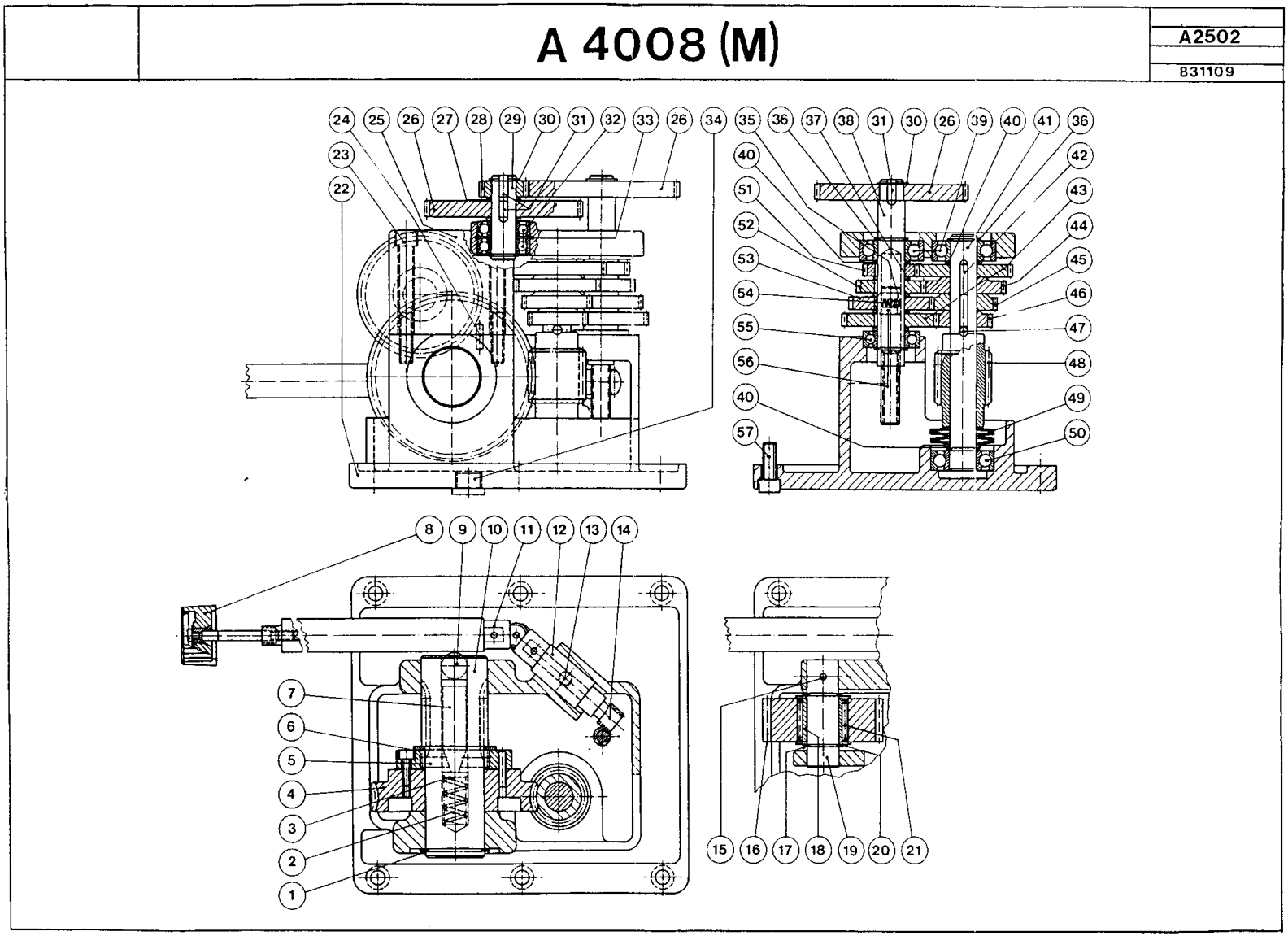
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Diagram E - Feed Gearbox - 1

Drill Press | Original JET parts reference



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Parts List E - Feed Gearbox - 1

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
1	3C01134	Circlip	SgA 36	
2	4C00150	Spring		
3	2B05235	Washer		
4	2X02657	Worm gear,compl.		
5	2T02659	Pin		
6	2B02539	Washer		
7	2A02540	Piston		
8	3R00023	Knob		
9	3T04044	Steelball		
10	2I02538	Gearshaft		
11	2X02571	Arm with ball joint		
12	2T02541	Bushing		
13	3S07453	Screw	S6SS-8x25	
14	2I02544	Gearshaft		
15	3S05447	Screw	T6SS-8x12	
16	2H02546	Gear wheel	28-2,5	
17	3C03126	Lockingwasher	19	
18	3L70005	Ring	LR 20x25x26,5	
19	2A02545	Shaft		

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Parts List E - Feed Gearbox - 1 (continued)

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
20	3L70006	Unterlegscheibe	2035	
21	3L70004	Bushing	HK 2526	
22	2N02531	Bottom part		
23	3S03465	Screw	MC6S-8x70	
24	3P07252	Pin	RPD-4x12	
25	2N02532	Top part		
26	2H02534	Gear wheel	62-1,5	
27	2D15002	Spacingsleeve	15x2	
28	2H02647	Gear wheel	18-1,5	
29	2A02533	Shaft		
30	3C01117	Circlip	SgA-15	
31	3K00182	Key	5x10	
32	3L06002	Ballbearing	6002	
33	3C02131	Circlip	SgH-32	
34	3S50003	Screw	R1/2"D908	
35	3N03201	Rivet	KDS-4x5	
36	3C01119	Circlip	SgA-17	
37	2T05245	Distancering		
38	2A02535	Shaft		
39	3L11003	Ballbearing	6203	

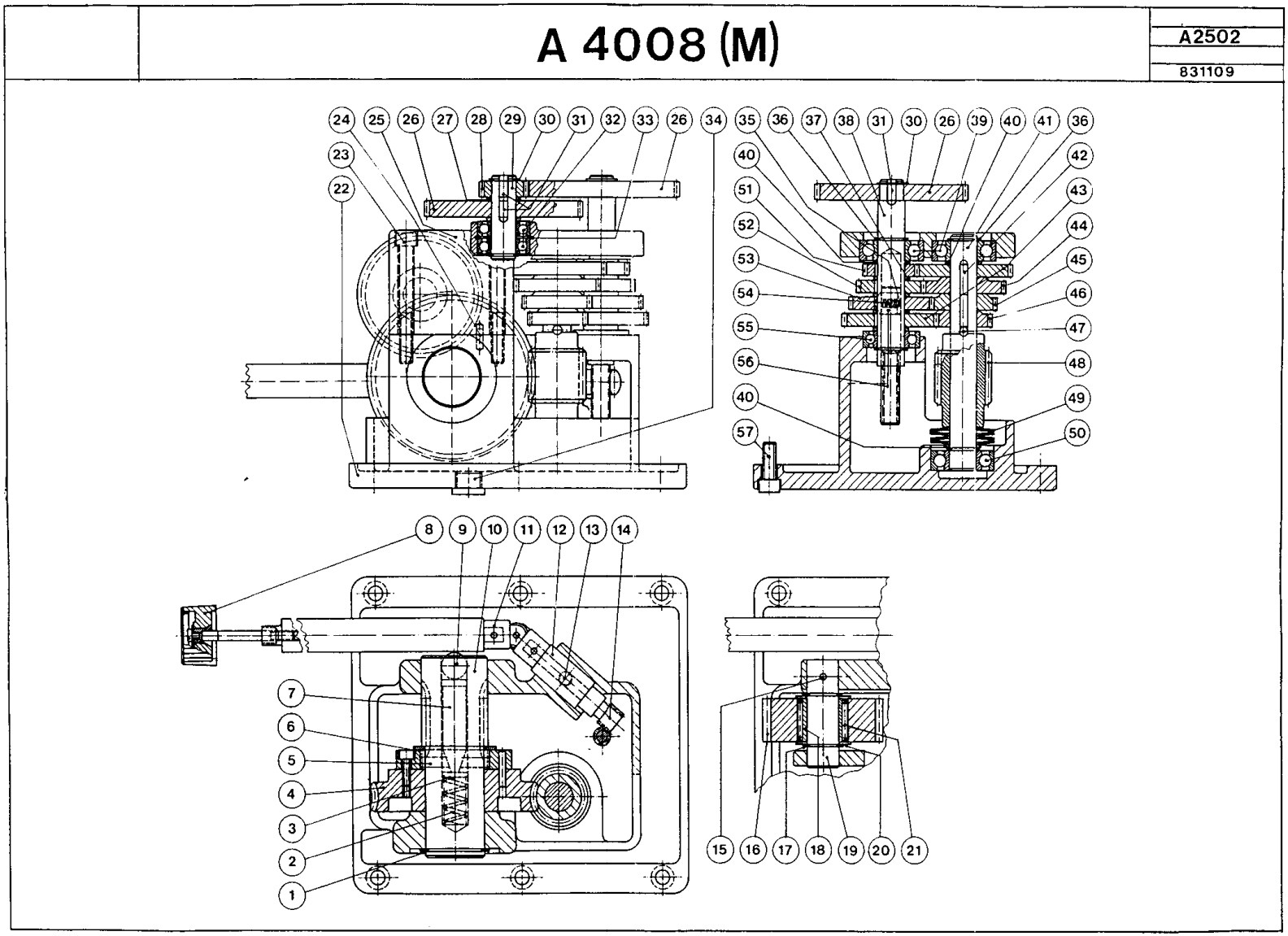
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Diagram F - Feed Gearbox - 2

Drill Press | Original JET parts reference



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Parts List F - Feed Gearbox - 2

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
40	2D17002	Spacingsleeve	17x2	
41	2A02536	Shaft		
42	3K00187	Key	5x20	
43	2H03230	Gear wheel	38-1,5	
44	2H05246	Gear wheel	33-1,5	
45	2H05247	Gear wheel	27-1,5	
46	2H05248	Gear wheel	22-1,5	
47	3P03314	Pin	CPK-5x30	
48	2I02537	Wormscrew		
49	3B00018	Spring	40x18,3x2	
50	3L41003	Ballbearing	7203 B	
51	2H03233	Gear wheel	22-1,5	
52	2H03232	Gear wheel	27-1,5	
53	2H03231	Gear wheel	33-1,5	
54	4C05359	Spring		
55	3L06003	Ballbearing	6003	
56	2X07975	Key		
57	3S03452	Screw	MC6S-8x22	

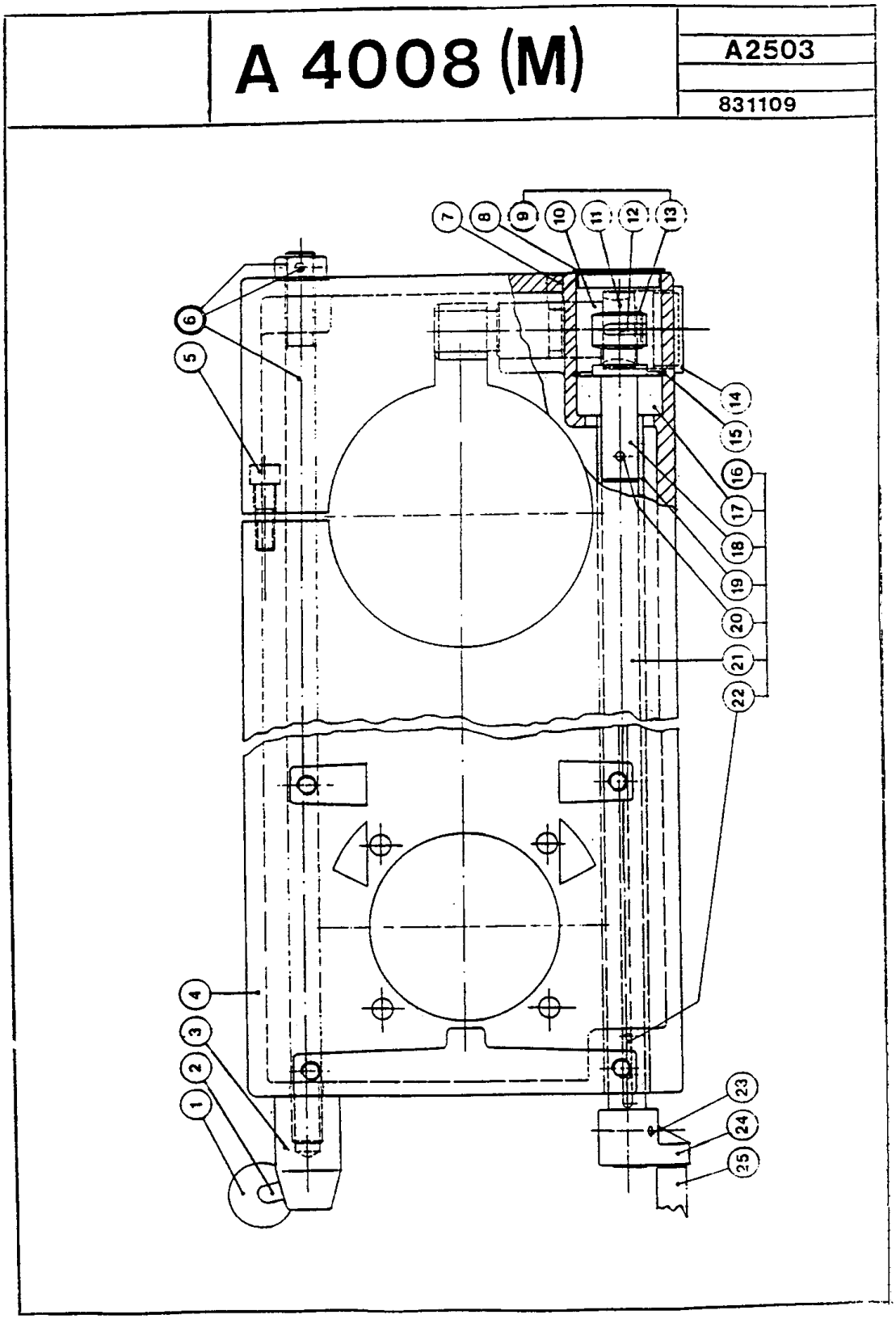
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Diagram G - Table Arm

Drill Press | Original JET parts reference



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JET J-A4008M-PF4 | Stock 354041

Parts List G - Table Arm

Drill Press | Original JET parts reference

Ref.	Part number	Description	Size	Qty.
1	3R02003	Ball	D-35 M-10	
2	2E05035	Bar		
3	2T05034	Lockinghead		
4	2Y02561	Tablearm		
5	3S03497	Screw	MC6S-10x35	
6	2X02565	Locking shaft,compl Klemmachse,kompl.		
7	3S00018	Screw	T6SS-10x16	
8	3T08103	Plug	D-47	
9	2X02573	Gearshaft,compl.		
10	2I02562	Gear shaft		
11	2I04408	Wormwheel		
12	3K00227	Key	6x14	
13	3C01122	Circlip	SgA-20	
14	3T08102	Plug	D-42	
15	3C02140	Circlip	SgH-47	
16	2X02572	Screw,compl.		
17	3L40004	Ballbearing		
18	2I00183	Screw		
19	2T02563	Tube		
20	3P12312	Pin	FRP-5x28	
21	2A02564	Shaft		
22	3K01235	Key	6x32	
23	3P12314	Pin	FRP-5x32	
24	2R01742	Crank		
25	2X01106	Handle		

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